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D4436-041
Job Sheet 187224



Part No: D4436-041

Job Qty: 1 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 11/29/18

Job Tracking No:

Due Date: 11/29/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: D4436 REV.B IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/29/18	11/29/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	1 pcs	11/29/18	11/29/18	0.15	0.32	Small Fab-6		
110	QC	1 pcs	11/29/18	11/29/18	0.00	0.00	QC5		
160	Packaging	1 pcs	11/29/18	11/29/18	0.00	0.00	Packaging3-2		
170	QC21-SA	1 Ea	11/29/18	11/29/18	0.00	0.00	QC21		
Part Op Descriptions: 100 - Assemble as per dwg and install grommet ***TORQUE SCREWS AS PER NOTE 8 SHEET 1***									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	4 Ea (4 ea)	90-Start up Operation	5054110
D4435-043	Mount Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5070933
D4436-043	Aft Outboard Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5068841
D4436-045	Aft Inboard Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5122157
D4440-1	Grommet	1 Ea (1 ea)	90-Start up Operation	5079128

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up	AN525-832R6	4	78	0
	1270 Aberdeen Street	1	9	0
	Hawkesbury, ON K6A 1K7	1	5	0
	CANADA	1	6	0
	TEL: 1 613 632-5200	1	14	0
	Email: sales@dartaero.com			
	www.dartaerospace.com			

Container No: S133221



Part: D4436-041

Job No: 187224

Serial No/Batch: S133221

Revision: 3

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/18

Allocations

not be found.

Plex 11/29/18 8:52 AM dart.leroux.jason

